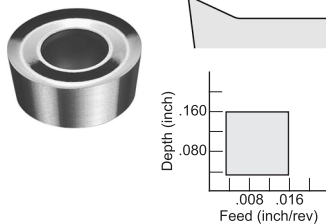
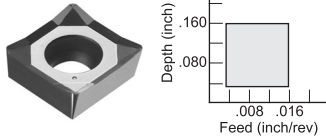


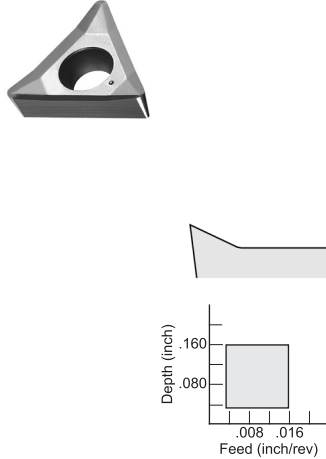
# Arno Turning Inserts

| Round  | PART ID           | COATED |      |      |      |      |      | UNCOATED |      | DESCRIPTION |      |           |             |               |
|--|-------------------|--------|------|------|------|------|------|----------|------|-------------|------|-----------|-------------|---------------|
|  | ISO CODE          | AM15C  | PVD1 | PVD2 | AT10 | AT20 | AL10 | AL20     | AK10 | AK20        | I.C. | Thickness | Nose Radius | Hole Diameter |
| <b>RCGT</b><br><b>ALU</b> for Finishing<br> | RCGT 0602MOFN-ALU | •      | •    | •    | •    | •    | •    |          | •    | •           | .236 | .093      |             | .110          |
|  | RCGT 0602MOEN-ALU | •      |      |      |      |      |      |          |      |             | .236 | .093      |             | .110          |
|  | RCGT 0803MOFN-ALU | •      | •    | •    | •    | •    | •    | •        | •    | •           | .315 | .125      |             | .133          |
|  | RCGT 0803MOEN-ALU | •      |      |      |      |      |      |          |      |             | .315 | .125      |             | .133          |
| <b>RCGT 1003MOFN ALU</b><br><b>RCGT 1003MOEN-ALU</b>   |                   | •      | •    | •    | •    | •    | •    |          | •    | •           | .393 | .125      |             | .173          |
|  |                   | •      |      |      |      |      |      |          |      |             | .393 | .125      |             | .173          |
| <b>RCGT 1204MOFN ALU</b><br><b>RCGT 1204MOEN-ALU</b>   |                   | •      | •    | •    | •    | •    | •    |          | •    | •           | .472 | .187      |             | .173          |
|  |                   | •      |      |      |      |      |      |          |      |             | .472 | .187      |             | .173          |

| Square   | PART ID           | COATED |      |      |      |      |      | UNCOATED |      | DESCRIPTION |      |           |             |               |
|--|-------------------|--------|------|------|------|------|------|----------|------|-------------|------|-----------|-------------|---------------|
|  | ISO CODE          | AM15C  | PVD1 | PVD2 | AT10 | AT20 | AL10 | AL20     | AK10 | AK20        | I.C. | Thickness | Nose Radius | Hole Diameter |
| <b>SCGT</b><br><b>ALU</b> for Finishing<br> | SCGT 09T304FN-ALU | •      | •    | •    | •    | •    | •    |          | •    | •           | .375 | .156      | .016        | .173          |
|  | SCGT 09T304EN-ALU | •      |      |      |      |      |      |          |      |             | .375 | .156      | .016        | .173          |
|  | SCGT 09T308FN-ALU | •      | •    | •    | •    | •    | •    | •        | •    | •           | .375 | .156      | .031        | .173          |
|  | SCGT 09T308EN-ALU | •      |      |      |      |      |      |          |      |             | .375 | .156      | .031        | .173          |
| <b>SCGT 120408FN-ALU</b><br><b>SCGT 120408EN-ALU</b>   |                   | •      | •    | •    | •    | •    | •    |          | •    | •           | .500 | .187      | .031        | .216          |
|  |                   | •      |      |      |      |      |      |          |      |             | .500 | .187      | .031        | .216          |

| Triangular   | PART ID           | COATED |      |      |      |      |      | UNCOATED |      | DESCRIPTION |      |           |             |               |
|--|-------------------|--------|------|------|------|------|------|----------|------|-------------|------|-----------|-------------|---------------|
|  | ISO CODE          | AM15C  | PVD1 | PVD2 | AT10 | AT20 | AL10 | AL20     | AK10 | AK20        | I.C. | Thickness | Nose Radius | Hole Diameter |
| <b>TCGT</b><br><b>ALU</b> for Finishing<br> | TCGT 06T102FN-ALU |        | •    | •    | •    | •    | •    | •        | •    | •           | .156 | .077      | .008        | .090          |
|  | TCGT 090202FN-ALU |        | •    | •    | •    | •    | •    | •        | •    | •           | .218 | .093      | .008        | .098          |
|  | TCGT 090204FN-ALU |        | •    | •    | •    | •    | •    | •        | •    | •           | .218 | .093      | .016        | .098          |
|  | TCGT 110201FN-ALU | •      | •    | •    | •    | •    | •    | •        | •    | •           | .250 | .093      | .004        | .110          |
|  | TCGT 110201EN-ALU | •      |      |      |      |      |      |          |      |             | .250 | .093      | .004        | .110          |
|  | TCGT 110202FN-ALU | •      | •    | •    | •    | •    | •    | •        | •    | •           | .250 | .093      | .008        | .110          |
|  | TCGT 110202EN-ALU | •      |      |      |      |      |      |          |      |             | .250 | .093      | .008        | .110          |
|  | TCGT 110204FN-ALU | •      | •    | •    | •    | •    | •    | •        | •    | •           | .250 | .093      | .016        | .110          |
|  | TCGT 110204EN-ALU | •      |      |      |      |      |      |          |      |             | .250 | .093      | .016        | .110          |
|  | TCGT 16T301FN-ALU | •      | •    | •    | •    | •    | •    | •        | •    | •           | .375 | .156      | .004        | .173          |
|  | TCGT 16T301EN-ALU | •      |      |      |      |      |      |          |      |             | .375 | .156      | .004        | .173          |
|  | TCGT 16T302FN-ALU | •      | •    | •    | •    | •    | •    | •        | •    | •           | .375 | .156      | .008        | .173          |
|  | TCGT 16T302EN-ALU | •      |      |      |      |      |      |          |      |             | .375 | .156      | .008        | .173          |
|  | TCGT 16T304FN-ALU | •      | •    | •    | •    | •    | •    | •        | •    | •           | .375 | .156      | .016        | .173          |
|  | TCGT 16T304EN-ALU | •      |      |      |      |      |      |          |      |             | .375 | .156      | .016        | .173          |
|  | TCGT 16T308FN-ALU | •      | •    | •    | •    | •    | •    | •        | •    | •           | .375 | .156      | .031        | .173          |
| TCGT 16T308EN-ALU  | •                 |        |      |      |      |      |      |          |      | .375        | .156 | .031      | .173        |               |

FN - cutting edge up sharp  
 EN - cutting edge has hone