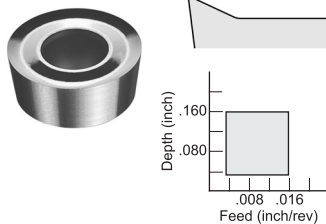
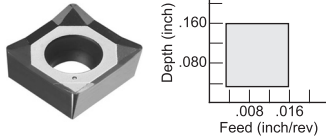
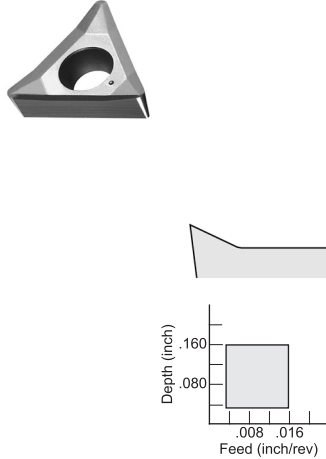


Arno Turning Inserts

Turning Inserts

| Round | PART ID | COATED | | | | | | UNCOATED | | DESCRIPTION | | | | |
|--|-------------------|--------|------|------|------|------|------|----------|------|-------------|------|-----------|-------------|---------------|
| | ISO CODE | AM15C | PVD1 | PVD2 | AT10 | AT20 | AL10 | AL20 | AK10 | AK20 | I.C. | Thickness | Nose Radius | Hole Diameter |
| RCGT ALU for Finishing  | RCGT 0602MOFN-ALU | • | • | • | • | • | • | | • | • | .236 | .093 | | .110 |
| | RCGT 0602MOEN-ALU | • | | | | | | | | | .236 | .093 | | .110 |
| | RCGT 0803MOFN-ALU | • | • | • | • | • | • | • | • | • | .315 | .125 | | .133 |
| | RCGT 0803MOEN-ALU | • | | | | | | | | | .315 | .125 | | .133 |
| RCGT 1003MOFN ALU RCGT 1003MOEN-ALU | RCGT 1003MOFN ALU | • | • | • | • | • | • | | • | • | .393 | .125 | | .173 |
| | RCGT 1003MOEN-ALU | • | | | | | | | | | .393 | .125 | | .173 |
| RCGT 1204MOFN ALU RCGT 1204MOEN-ALU | RCGT 1204MOFN ALU | • | • | • | • | • | • | | • | • | .472 | .187 | | .173 |
| | RCGT 1204MOEN-ALU | • | | | | | | | | | .472 | .187 | | .173 |

| Square | PART ID | COATED | | | | | | UNCOATED | | DESCRIPTION | | | | |
|--|-------------------|--------|------|------|------|------|------|----------|------|-------------|------|-----------|-------------|---------------|
| | ISO CODE | AM15C | PVD1 | PVD2 | AT10 | AT20 | AL10 | AL20 | AK10 | AK20 | I.C. | Thickness | Nose Radius | Hole Diameter |
| SCGT ALU for Finishing  | SCGT 09T304FN-ALU | • | • | • | • | • | • | | • | • | .375 | .156 | .016 | .173 |
| | SCGT 09T304EN-ALU | • | | | | | | | | | .375 | .156 | .016 | .173 |
| | SCGT 09T308FN-ALU | • | • | • | • | • | • | • | • | • | .375 | .156 | .031 | .173 |
| | SCGT 09T308EN-ALU | • | | | | | | | | | .375 | .156 | .031 | .173 |
| SCGT 120408FN-ALU SCGT 120408EN-ALU | SCGT 120408FN-ALU | • | • | • | • | • | • | | • | • | .500 | .187 | .031 | .216 |
| | SCGT 120408EN-ALU | • | | | | | | | | | .500 | .187 | .031 | .216 |

| Triangular | PART ID | COATED | | | | | | UNCOATED | | DESCRIPTION | | | | |
|--|-------------------|--------|------|------|------|------|------|----------|------|-------------|------|-----------|-------------|---------------|
| | ISO CODE | AM15C | PVD1 | PVD2 | AT10 | AT20 | AL10 | AL20 | AK10 | AK20 | I.C. | Thickness | Nose Radius | Hole Diameter |
| TCGT ALU for Finishing  | TCGT 06T102FN-ALU | | • | • | • | • | • | • | • | • | .156 | .077 | .008 | .090 |
| | TCGT 090202FN-ALU | | • | • | • | • | • | • | • | • | .218 | .093 | .008 | .098 |
| | TCGT 090204FN-ALU | | • | • | • | • | • | • | • | • | .218 | .093 | .016 | .098 |
| | TCGT 110201FN-ALU | • | • | • | • | • | • | • | • | • | .250 | .093 | .004 | .110 |
| | TCGT 110201EN-ALU | • | | | | | | | | | .250 | .093 | .004 | .110 |
| | TCGT 110202FN-ALU | • | • | • | • | • | • | • | • | • | .250 | .093 | .008 | .110 |
| | TCGT 110202EN-ALU | • | | | | | | | | | .250 | .093 | .008 | .110 |
| | TCGT 110204FN-ALU | • | • | • | • | • | • | • | • | • | .250 | .093 | .016 | .110 |
| | TCGT 110204EN-ALU | • | | | | | | | | | .250 | .093 | .016 | .110 |
| | TCGT 16T301FN-ALU | • | • | • | • | • | • | • | • | • | .375 | .156 | .004 | .173 |
| | TCGT 16T301EN-ALU | • | | | | | | | | | .375 | .156 | .004 | .173 |
| | TCGT 16T302FN-ALU | • | • | • | • | • | • | • | • | • | .375 | .156 | .008 | .173 |
| | TCGT 16T302EN-ALU | • | | | | | | | | | .375 | .156 | .008 | .173 |
| | TCGT 16T304FN-ALU | • | • | • | • | • | • | • | • | • | .375 | .156 | .016 | .173 |
| | TCGT 16T304EN-ALU | • | | | | | | | | | .375 | .156 | .016 | .173 |
| | TCGT 16T308FN-ALU | • | • | • | • | • | • | • | • | • | .375 | .156 | .031 | .173 |
| TCGT 16T308EN-ALU | • | | | | | | | | | .375 | .156 | .031 | .173 | |

FN - cutting edge up sharp
 EN - cutting edge has hone