

# Arno Turning Inserts

80° Diamond	PART ID	COATED							UNCOATED		DESCRIPTION				
	ISO CODE	AM15C	PVD1	PVD2	AT10	AT20	AL10	AL20	AK10	AK20	I.C.	Thickness	Nose Radius	Hole Diameter	
<b>CCGT ASF</b> for Finishing 	CCGT 0602005FN-ASF				•	•	•	•	•	•	.250	.093	.002	.110	
	CCGT 060201FN-ASF				•	•	•	•	•	•	.250	.093	.004	.110	
	CCGT 060202FN-ASF				•	•	•	•	•	•	.250	.093	.008	.110	
	CCGT 060204FN-ASF				•	•	•	•	•	•	.250	.093	.016	.110	
	CCGT 09T3005FN-ASF				•	•	•	•	•	•	.375	.156	.002	.173	
	CCGT 09T301FN-ASF				•	•	•	•	•	•	.375	.156	.004	.173	
	CCGT 09T302FN-ASF				•	•	•	•	•	•	.375	.156	.008	.173	
	CCGT 09T304FN-ASF				•	•	•	•	•	•	.375	.156	.016	.173	
<b>CCGT ALU</b> for Finishing 	CCGT 0602005FN-ALU		•	•	•	•	•	•	•	•	.250	.093	.002	.110	
	CCGT 060201FN-ALU		•	•	•	•	•	•	•	•	.250	.093	.004	.110	
	CCGT 060201EN-ALU	•									.250	.093	.004	.110	
	CCGT 060202FN-ALU		•	•	•	•	•	•	•	•	.250	.093	.008	.110	
	CCGT 060202EN-ALU	•									.250	.093	.008	.110	
	CCGT 060204FN-ALU		•	•	•	•	•	•	•	•	.250	.093	.016	.110	
	CCGT 060204EN-ALU	•									.250	.093	.016	.110	
	CCGT 09T301FN-ALU		•	•	•	•	•	•	•	•	.375	.156	.004	.173	
	CCGT 09T301EN-ALU	•									.375	.156	.004	.173	
	CCGT 09T302FN-ALU		•	•	•	•	•	•	•	•	.375	.156	.008	.173	
	CCGT 09T302EN-ALU	•									.375	.156	.008	.173	
	CCGT 09T304FN-ALU		•	•	•	•	•	•	•	•	.375	.156	.016	.173	
	CCGT 09T304EN-ALU	•									.375	.156	.016	.173	
	CCGT 09T308FN-ALU		•	•	•	•	•	•	•	•	.375	.156	.031	.173	
	CCGT 09T308EN-ALU	•									.375	.156	.031	.173	
	CCGT 120401FN-ALU		•	•	•	•	•	•	•	•	•	.500	.187	.004	.216
	CCGT 120401EN-ALU	•									.500	.187	.004	.216	
	CCGT 120402FN-ALU		•	•	•	•	•	•	•	•	.500	.187	.008	.216	
	CCGT 120402EN-ALU	•									.500	.187	.008	.216	
	CCGT 120404FN-ALU		•	•	•	•	•	•	•	•	.500	.187	.016	.216	
CCGT 120404EN-ALU	•									.500	.187	.016	.216		
CCGT 120408FN-ALU		•	•	•	•	•	•	•	•	.500	.187	.031	.216		
CCGT 120408EN-ALU	•									.500	.187	.031	.216		
<b>CCGT ACB</b> for Finishing 	CCGT 060204FN-ACB		•	•	•	•	•	•	•	•	.250	.093	.016	.110	
	CCGT 09T304FN-ACB		•	•	•	•	•	•	•	•	.375	.156	.016	.173	
	CCGT 09T308FN-ACB		•	•	•	•	•	•	•	•	.375	.156	.031	.173	
	CCGT 120404FN-ACB		•	•	•	•	•	•	•	•	.500	.187	.016	.216	
	CCGT 120408FN-ACB		•	•	•	•	•	•	•	•	.500	.187	.031	.216	
			•	•	•	•	•	•	•	•	.500	.187	.031	.216	

FN - cutting edge up sharp  
 EN - cutting edge has hone

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80° Diamond	PART ID	COATED						UNCOATED		DESCRIPTION				
	ISO CODE	AM15C	PVD1	PVD2	AT10	AT20	AL10	AL20	AK10	AK20	I.C.	Thickness	Nose Radius	Hole Diameter
<b>CNGM</b> <b>ALU</b> for Finishing 	CNGM 160612FN-ALU			•		•		•			.625	.250	.047	.250
	CNGM 190612FN-ALU			•		•		•		•	.750	.250	.047	.312

80° Diamond	PART ID	COATED						UNCOATED		DESCRIPTION				
	ISO CODE	AM15C	PVD1	PVD2	AT10	AT20	AL10	AL20	AK10	AK20	I.C.	Thickness	Nose Radius	Hole Diameter
<b>CPGT</b> <b>ALU</b> for Finishing 	CPGT 05T1005FN-ALU			•	•	•	•	•	•		.218	.078	.002	.098
	CPGT 05T101FN-ALU			•	•	•	•	•	•		.218	.078	.004	.098
	CPGT 05T102FN-ALU			•	•	•	•	•	•		.218	.078	.008	.098
	CPGT 05T104FN-ALU			•	•	•	•	•	•		.218	.078	.016	.098

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