

# Arno Turning Inserts

35° Diamond	PART ID	COATED						UNCOATED		DESCRIPTION				
	ISO CODE	AM15C	PVD1	PVD2	AT10	AT20	AL10	AL20	AK10	AK20	I.C.	Thickness	Nose Radius	Hole Diameter
<b>VPGT</b> <b>ALU</b> for Finishing 	VPGT 220516FN-ALU		•	•	•	•	•	•	•		.500	.218	.062	.216
<b>VPGT</b> <b>ACB</b> for Light to Medium 	VPGT 220516FN-ACB		•	•	•	•	•	•	•		.500	.218	.062	.216

FN - cutting edge up sharp  
 EN - cutting edge has hone

80° Trigon	PART ID	COATED						UNCOATED		DESCRIPTION					
	ISO CODE	AM15C	PVD1	PVD2	AT10	AT20	AL10	AL20	AK10	AK20	I.C.	Thickness	Nose Radius	Hole Diameter	
<b>WCGT</b> <b>ALU</b> for Finishing 	WCGT 030202FN-ALU		•	•	•	•	•	•	•		.218	.093	.008	.098	
	WCGT 030204FN-ALU		•	•	•	•	•	•	•		.218	.093	.016	.098	
	WCGT 040201FN-ALU		•	•	•	•	•	•	•		.250	.093	.004	.110	
	WCGT 040202FN-ALU		•	•	•	•	•	•	•		.250	.093	.008	.110	
	WCGT 040204FN-ALU		•	•	•	•	•	•	•		.250	.093	.016	.110	
	WCGT 06T301FN-ALU		•	•	•	•	•	•	•		.375	.156	.004	.173	
	WCGT 06T302FN-ALU		•	•	•	•	•	•	•		.375	.156	.008	.173	
	WCGT 06T304FN-ALU		•	•	•	•	•	•	•		.375	.156	.016	.173	
	WCGT 080404FN-ALU		•	•	•	•	•	•	•		.500	.187	.016	.216	
	WCGT 080408FN-ALU		•	•	•	•	•	•	•		.500	.187	.031	.216	

FN - cutting edge up sharp  
 EN - cutting edge has hone