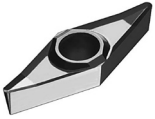
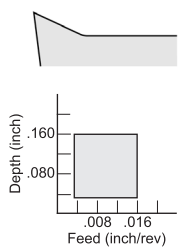


## Arno Turning Inserts

<b>35° Diamond</b>	PART ID	COATED							UNCOATED		DESCRIPTION						
	ISO CODE	AM15C	PVD1	PVD2	AT10	AT20	AL10	AL20			AK10	AK20			I.C.	Thickness	Nose Radius
<p><b>VCGT</b> <b>ALU</b> for Finishing</p>  	VCGT 0702005FN-ALU		•	•	•	•	•	•		•	•			.156	.093	.002	.086
	VCGT 070201FN-ALU		•	•	•	•	•	•		•	•			.156	.093	.004	.086
	VCGT 070202FN-ALU		•	•	•	•	•	•		•	•			.156	.093	.008	.086
	VCGT 070204FN-ALU		•	•	•	•	•	•		•	•			.156	.093	.016	.086
	VCGT 110301FN-ALU		•	•	•	•	•	•		•	•			.250	.125	.004	.114
	VCGT 110301EN-ALU	•												.250	.125	.004	.114
	VCGT 110302FN-ALU		•	•	•	•	•	•		•	•			.250	.125	.008	.114
	VCGT 110302EN-ALU	•												.250	.125	.008	.114
	VCGT 110304FN-ALU		•	•	•	•	•	•		•	•			.250	.125	.016	.114
	VCGT 110304EN-ALU	•												.250	.125	.016	.114
	VCGT 110308FN-ALU		•	•	•	•	•	•		•	•			.250	.125	.031	.114
	VCGT 110308EN-ALU	•												.250	.125	.031	.114
	VCGT 130301FN-ALU		•	•	•	•	•	•		•	•			.312	.125	.004	.125
	VCGT 130302FN-ALU		•	•	•	•	•	•		•	•			.312	.125	.008	.125
	VCGT 130304FN-ALU		•	•	•	•	•	•		•	•			.312	.125	.016	.125
	VCGT 130308FN-ALU		•	•	•	•	•	•		•	•			.312	.125	.031	.125
	VCGT 160401FN-ALU		•	•	•	•	•	•		•	•			.375	.187	.004	.173
	VCGT 160402FN-ALU		•	•	•	•	•	•		•	•			.375	.187	.008	.173
	VCGT 160402EN-ALU	•												.375	.187	.008	.173
	VCGT 160404FN-ALU		•	•	•	•	•	•		•	•			.375	.187	.016	.173
VCGT 160404EN-ALU	•												.375	.187	.016	.173	
VCGT 160408FN-ALU		•	•	•	•	•	•		•	•			.375	.187	.031	.173	
VCGT 160408EN-ALU	•												.375	.187	.031	.173	
VCGT 160412FN-ALU		•	•	•	•	•	•		•	•			.375	.187	.047	.173	
VCGT 160412EN-ALU	•												.375	.187	.047	.173	
VCGT 220530FN-ALU		•	•	•	•	•	•		•	•			.500	.187	.118	.216	
VCGT 160408FN-ACB		•	•	•	•	•	•		•	•			.375	.187	.031	.173	
VCGT 160412FN-ACB		•	•	•	•	•	•		•	•			.375	.187	.047	.173	
VCGT 220530FN-ACB		•	•	•	•	•	•		•	•			.500	.218	.118	.216	

FN - cutting edge up sharp  
EN - cutting edge has hone

# Arno Turning Inserts

35° Diamond	PART ID	COATED						UNCOATED		DESCRIPTION				
	ISO CODE	AM15C	PVD1	PVD2	AT10	AT20	AL10	AL20	AK10	AK20	I.C.	Thickness	Nose Radius	Hole Diameter
<b>VPGT</b> <b>ALU</b> for Finishing 	VPGT 220516FN-ALU		•	•	•	•	•	•	•		.500	.218	.062	.216
	VPGT 220516FN-ACB		•	•	•	•	•	•	•	•	.500	.218	.062	.216

FN - cutting edge up sharp  
 EN - cutting edge has hone

80° Trigon	PART ID	COATED						UNCOATED		DESCRIPTION				
	ISO CODE	AM15C	PVD1	PVD2	AT10	AT20	AL10	AL20	AK10	AK20	I.C.	Thickness	Nose Radius	Hole Diameter
<b>WCGT</b> <b>ALU</b> for Finishing 	WCGT 030202FN-ALU		•	•	•	•	•	•	•	•	.218	.093	.008	.098
	WCGT 030204FN-ALU		•	•	•	•	•	•	•	•	.218	.093	.016	.098
	WCGT 040201FN-ALU		•	•	•	•	•	•	•	•	.250	.093	.004	.110
	WCGT 040202FN-ALU		•	•	•	•	•	•	•	•	.250	.093	.008	.110
	WCGT 040204FN-ALU		•	•	•	•	•	•	•	•	.250	.093	.016	.110
	WCGT 06T301FN-ALU		•	•	•	•	•	•	•	•	.375	.156	.004	.173
	WCGT 06T302FN-ALU		•	•	•	•	•	•	•	•	.375	.156	.008	.173
	WCGT 06T304FN-ALU		•	•	•	•	•	•	•	•	.375	.156	.016	.173
	WCGT 080404FN-ALU		•	•	•	•	•	•	•	•	.500	.187	.016	.216
	WCGT 080408FN-ALU		•	•	•	•	•	•	•	•	.500	.187	.031	.216

FN - cutting edge up sharp  
 EN - cutting edge has hone