



Super End-Chipper

INCH

METRIC

INSERTS

Specifications

	CATALOG NUMBER	DIMENSIONS					FIG.	STOCK	
		A	B	T	R	a		COATED	
								JC5015	JC5040
Fig. 1 	ZDMT08T208L	.236	.311	.109	.031	15°	1	•	•
	ZPMT09T208R	.213	.354	.109	.031	11°	2	•	•
	ZDMT090308L	.250	.389	.134	.031	15°	1	•	•
	ZDMT100308L	.250	.409	.134	.031	7°	1	•	•
	ZCMT100308R	.250	.409	.134	.031	7°	2	•	•
	ZDMT13T308L	.312	.508	.156	.031	15°	1	•	•
	ZDMT13T320L	.312	.508	.156	.078	15°	1	•	•
	ZPMT13T308R	.312	.523	.156	.031	11°	2	•	•
	ZPMT13T320R	.312	.523	.156	.078	11°	2	•	•
	ZPMT150408L	.375	.608	.187	.031	11°	1	•	•
	ZPMT160408L	.375	.647	.187	.031	11°	1	•	•
	ZPMT160416L	.375	.647	.187	.062	11°	1	•	•
	ZPMT160420L	.375	.647	.187	.078	11°	1	•	•
	*ZPMT160430L	.375	.647	.187	.118	11°	1	•	•
	*ZPMT160432L	.375	.647	.187	.126	11°	1	•	•
	ZPMT160408R	.375	.647	.187	.031	11°	2	•	•
	ZPMT160416R	.375	.647	.187	.062	11°	2	•	•
	ZPMT160420R	.375	.647	.187	.078	11°	2	•	•
*ZPMT160430R	.375	.647	.187	.118	11°	2	•	•	
*ZPMT160432R	.375	.647	.187	.126	11°	2	•	•	
Fig. 2 	ZPMT170508R	.433	.669	.219	.031	11°	2	•	•
	ZPMT170516R	.433	.669	.219	.062	11°	2	•	•
	ZPMT170520R	.433	.669	.219	.078	11°	2	•	•
	*ZPMT170530R	.433	.669	.219	.118	11°	2	•	•
	ZPMT180508L	.433	.708	.219	.031	11°	1	•	•
	ZPMT180516L	.433	.708	.219	.062	11°	1	•	•
	ZPMT180520L	.433	.708	.219	.078	11°	1	•	•
	*ZPMT180530L	.433	.708	.219	.118	11°	1	•	•
	ZPMT190508L	.433	.768	.219	.031	11°	1	•	•
	ZPMT190516L	.433	.768	.219	.062	11°	1	•	•
	ZPMT190520L	.433	.768	.219	.078	11°	1	•	•
	ZPMT200508L	.433	.803	.219	.031	11°	1	•	•
ZPMT200516L	.433	.803	.219	.062	11°	1	•	•	
ZPMT200520L	.433	.803	.219	.078	11°	2	•	•	
*ZPMT200530L	.433	.803	.219	.187	11°	2	•	•	

** Note: Body must be modified to .059" radius or .047" chamfer at corner to use these inserts.



INCH

METRIC

Super End-Chipper

INSERTS

Specifications - Polished Inserts for Aluminum

Fig. 1	CATALOG NUMBER	DIMENSIONS					FIG.	UNCOATED	
		A	B	T	R	α		FZ15	
	ZDMT08T208LP	.236	.311	.109	.031	15°	1	•	
	ZPMT09T208RP	.213	.354	.109	.031	11°	2	•	
	ZDMT090308LP	.250	.389	.134	.031	15°	1	•	
	ZDMT100308LP	.250	.409	.134	.031	7°	1	•	
	ZCMT100308RP	.250	.409	.134	.031	7°	2	•	
	ZDMT13T308LP	.312	.508	.156	.031	15°	1	•	
	ZDMT13T320LP	.312	.508	.156	.078	15°	1	•	
	ZPMT13T308RP	.312	.523	.156	.031	11°	2	•	
	ZPMT13T320RP	.312	.523	.156	.078	11°	2	•	
	ZPMT150408LP	.375	.608	.187	.031	11°	1	•	
		ZPMT160408LP	.375	.647	.187	.031	11°	1	•
		ZPMT160416LP	.375	.647	.187	.062	11°	1	•
ZPMT160420LP		.375	.647	.187	.078	11°	1	•	
*ZPMT160430LP		.375	.647	.187	.118	11°	1	•	
*ZPMT160432LP		.375	.647	.187	.126	11°	1	•	
ZPMT160408RP		.375	.647	.187	.031	11°	2	•	
ZPMT160416RP		.375	.647	.187	.062	11°	2	•	
ZPMT160420RP		.375	.647	.187	.078	11°	2	•	
*ZPMT160430RP	.375	.647	.187	.118	11°	2	•		
*ZPMT160432RP	.375	.647	.187	.126	11°	2	•		

** Note: Body must be modified to .059" radius or .047" chamfer at corner to use these inserts.