



# Super End-Chipper

**INCH**

## END MILL SEC Type

Fig. 1

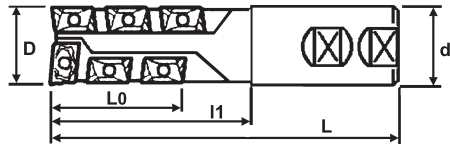


Fig. 2

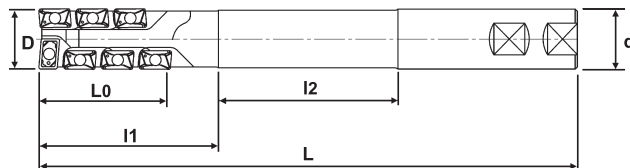


Fig. 3 (coolant thru)

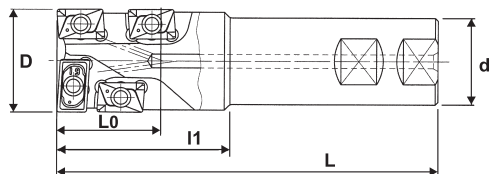


Fig. 4 (coolant thru)

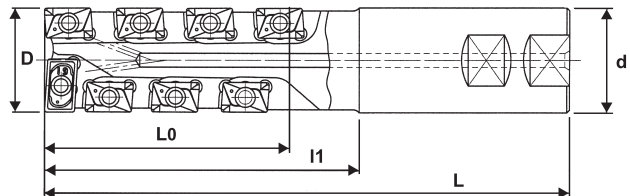


Fig. 5 (coolant thru)

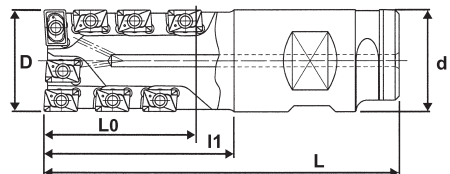
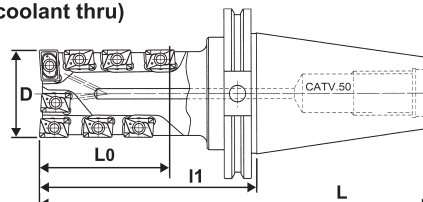


Fig. 6 (coolant thru)



## Specifications

CATALOG NUMBER	DIMENSIONS						FIG.	INSERT				PARTS	
	D	L	L0	I1	I2	d		Nose	Q	Periphery	Q	Screw	Wrench
SEC-2062-0.5S-S062	.625	4.00	.500	1.50	-	.625	1	ZDMT08T208L	1	ZPMT09T208R	3	TSW-2250	T-07SD
SEC-2062-0.5-S062	.625	5.00	.500	2.50	-	.625	1	ZDMT08T208L	1	ZPMT09T208R	3		
SEC-2062-1.0-S062	.625	6.00	1.00	3.50	-	6.25	1	ZDMT08T208L	1	ZPMT09T208R	4		
SEC-2075-1.0-S075	.750	5.00	1.00	2.97	-	.750	1	ZDMT090308L	1	ZCMT100308R	4	ESW-206	T-08SD
SEC-2100-1.0-S100	1.00	4.00	1.00	1.72	-	1.00	1	ZDMT13T3..L	1	ZPMT13T3..R	3	DSW-307H	T-10SD
SEC-2100-1.0L-S100	1.00	9.00	1.00	3.00	2.00	1.00	2	ZDMT13T3..L	1	ZPMT13T3..R	3		
SEC-2100-2.0-S100	1.00	5.00	2.00	2.72	-	1.00	1	ZDMT13T3..L	1	ZPMT13T3..R	6		
SEC-2100-2.0L-S100	1.00	9.00	2.00	4.00	3.00	1.00	2	ZDMT13T3..L	1	ZPMT13T3..R	6		
SEC-2100-3.0-S100	1.00	6.00	3.00	3.72	-	1.00	1	ZDMT13T3..L	1	ZPMT13T3..R	9	TSW-408	A-15T
SEC-2125-1.0-S125	1.25	4.00	1.00	1.72	-	1.25	1	ZPMT1604..L	1	ZPMT1604..R	3		
SEC-2125-1.0L-S125	1.25	10.00	1.00	3.00	2.00	1.25	2	ZPMT1604..L	1	ZPMT1604..R	3		
SEC-2125-2.0-S125	1.25	5.00	2.00	2.72	-	1.25	1	ZPMT1604..L	1	ZPMT1604..R	5		
SEC-2125-2.0L-S125	1.25	10.00	2.00	4.00	3.00	1.25	2	ZPMT1604..L	1	ZPMT1604..R	5		
SEC-2125-3.0-S125	1.25	6.50	3.00	4.00	-	1.25	1	ZPMT1604..L	1	ZPMT1604..R	9	DSW-4510H	A-20
SEC-2125-4.0-S125	1.25	7.00	4.00	4.72	-	1.25	1	ZPMT1604..L	1	ZPMT1604..R	10		
SEC-2150-1.5-S125	1.50	5.50	1.50	2.50	-	1.25	3	ZPMT190508L	1	ZPMT170508R	3		
SEC-2150-2.5-S125	1.50	6.50	2.50	3.50	-	1.25	3	ZPMT190508L	1	ZPMT170508R	5		
SEC-2150-3.5-S150	1.50	7.50	3.50	4.50	-	1.50	4	ZPMT190508L	1	ZPMT170508R	7	DSW-4510H	A-20
SEC-2150-4.5-S150	1.50	8.50	4.50	5.50	-	1.50	4	ZPMT190508L	1	ZPMT170508R	9		
SEC-2200-3.0-N2NPN	2.00	7.00	3.00	3.75	-	2" w/ putnam	5	ZPMT180508L	1	ZPMT170508R	7		
SEC-2200-5.0-N2NPN	2.00	9.50	5.00	6.00	-	putnam	5	ZPMT180508L	1	ZPMT170508R	11	DSW-4510H	A-20
SEC-2200-3.0-NCV5	2.00	9.00	3.00	5.00	-	CATV50	6	ZPMT180508L	1	ZPMT170508R	7		
SEC-2200-5.0-NCV5	2.00	11.00	5.00	7.00	-	CATV50	6	ZPMT180508L	1	ZPMT170508R	11		

Note: All cutters are supplied without inserts.