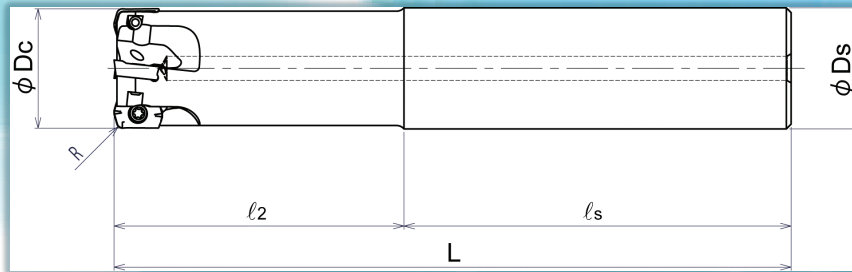


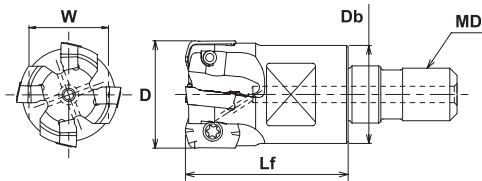
QM Max

End Mills, Modular Heads & Face Mill

QXPS Style



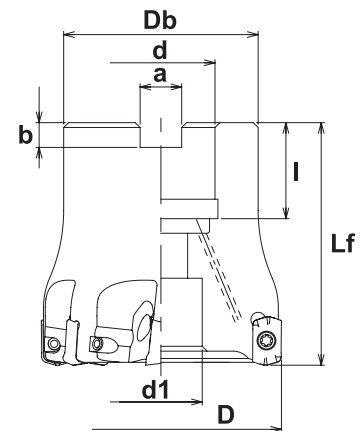
CATALOG NUMBER	D	l2	L	D
QXPS-3075-2.0-S075NP	.750	2.00	5.00	.750
QXPS-3075-3.0-S075NP	.750	3.00	6.25	.750
QXPS-4100-2.0-S100NP	1.00	2.00	7.00	1.00
QXPS-4100-3.0-S100NP	1.00	3.00	8.00	1.00
QXPS-5125-3.0-S125NP	1.25	3.00	5.50	1.25
QXPS-5125-4.75-S125NP	1.25	4.75	8.00	1.25
QXPS-6150-3.0-S125NP	1.50	3.00	5.50	1.25
QXPS-6150-4.75-S125NP	1.50	4.75	8.00	1.25



MQX Style



QXP Style



CATALOG NUMBER	DIMENSIONS									INSERT	Q	PARTS	
	D	Lf	Db	d	d1	a	b	l	MD			Screw	Wrench
MQX-3075-M10	.750	1.18	.708	-	-	-	-	-	M10	EPM*100312Z*R	3	TSW-2556H	T-08
MQX-5100-M12	1.00	1.38	.890	-	-	-	-	-	M12	EPHW100316ZTR ZPMT1003**ZER YPHW1003*ZER-*	5	DSW-2563H	T-08
QXP-8200R-075	2.00	2.00	1.77	.750	.63	.319	.197	.75			8	DSW-2563H	T-08

Note: All cutters supplied without inserts.

METRIC SIZES ALSO AVAILABLE!

QM Max Inserts

High Feed Inserts
(EPMT100312ZER)



JC5118
JC8050



JC7560

High Feed Insert for unfavorable conditions
(EPMW100312ZER)



JC5118
JC8050

High Feed Inserts for unfavorable conditions
(EPMW100312ZTR)

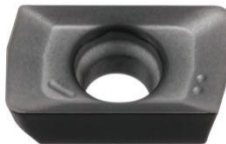


JC5118
JC8050



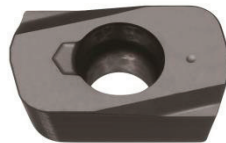
JC7560

Shoulder Inserts
(ZPMT100304ZER)
(ZPMT100308ZER)
(ZPMT100320ZER)



JC5118
JC8050

High Hardened Steel
(EPHW100316ZTR)



DH102

“Mirror Insert” for finishing side & bottom face
(YPHW100308ZER-F)
(YPHW100308ZER-15)



-F JC8015
-15 DH102
-15 CX75

Shoulder Insert
From semi-finishing to finishing side & bottom
(ZPMT100308ZER-PL)



JC8015
DH102
CX75

“Mirror Insert” for finishing
Side & bottom face and contouring
(YPHW100320ZER-24)



DH102
JC8015

Recommended starting speeds & feeds for regular length tools

**NOTE: Corner radius for programing is .059”

Material	SFM	IPT	DOC
Cast Iron	600	.025” / .030”	.030” / .035”
Tool Steel	450	.025” / .030”	.025” / .035”
Stainless Steel	350	.020” / .025”	.020” / .025”

NOTE: Call for application support on hardened materials and finishing.